Figure 1A

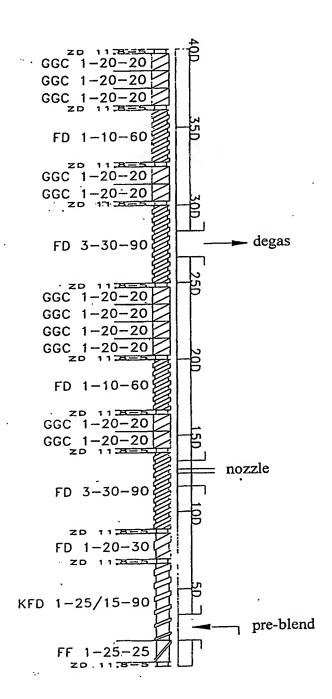
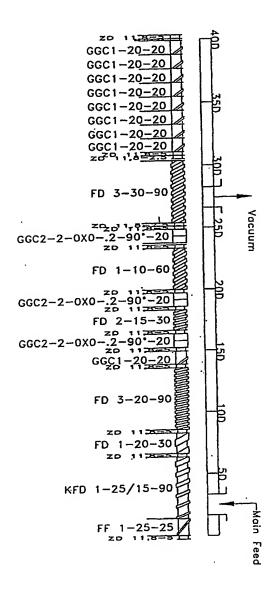
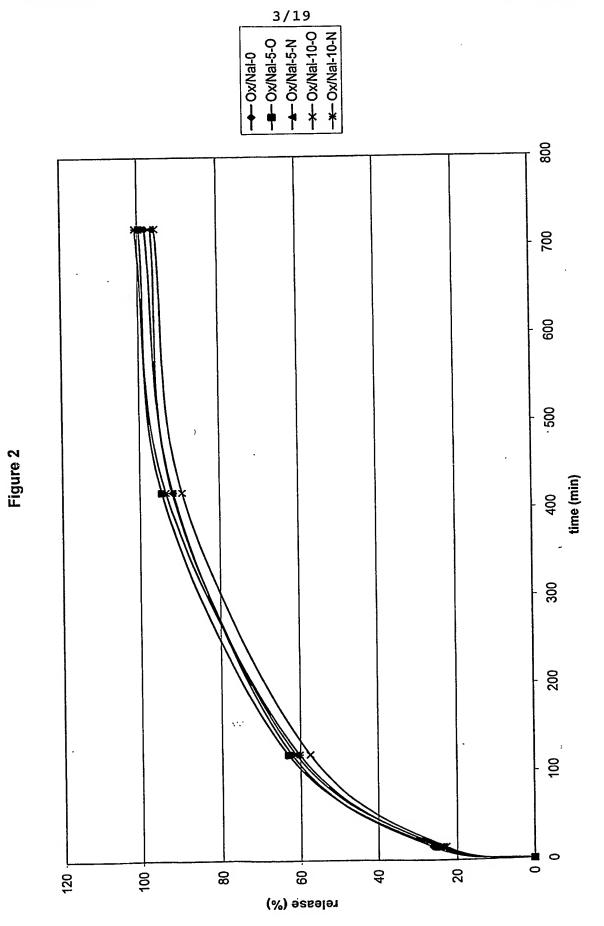
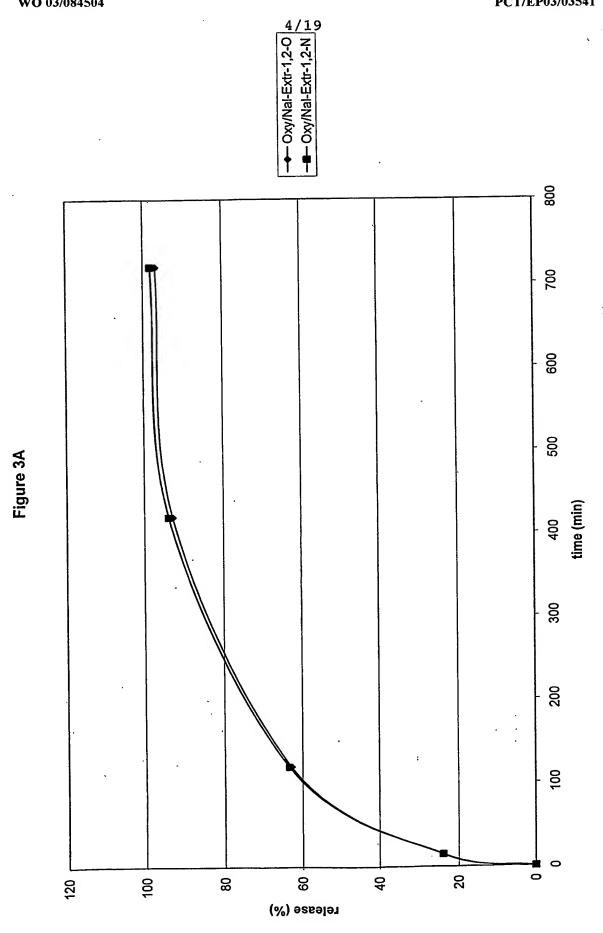
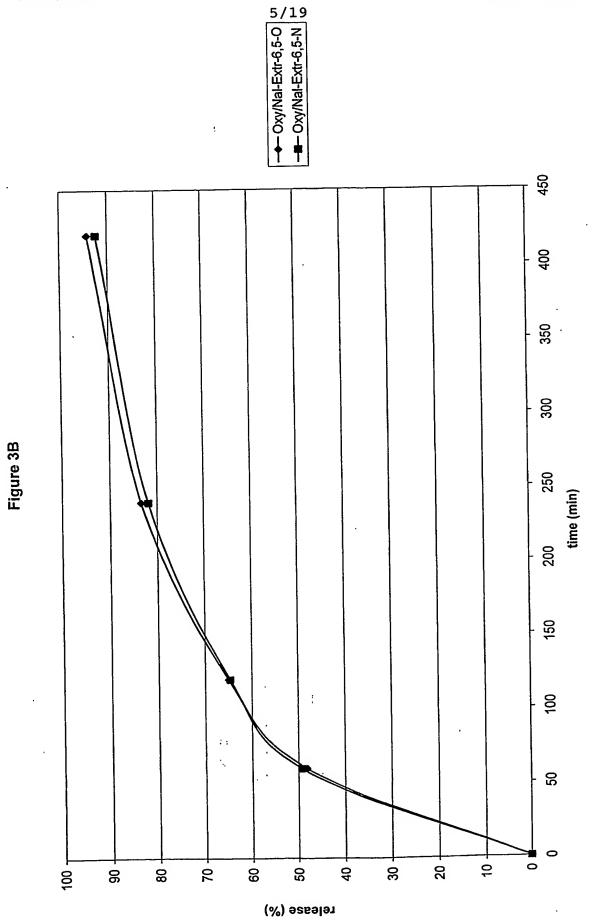


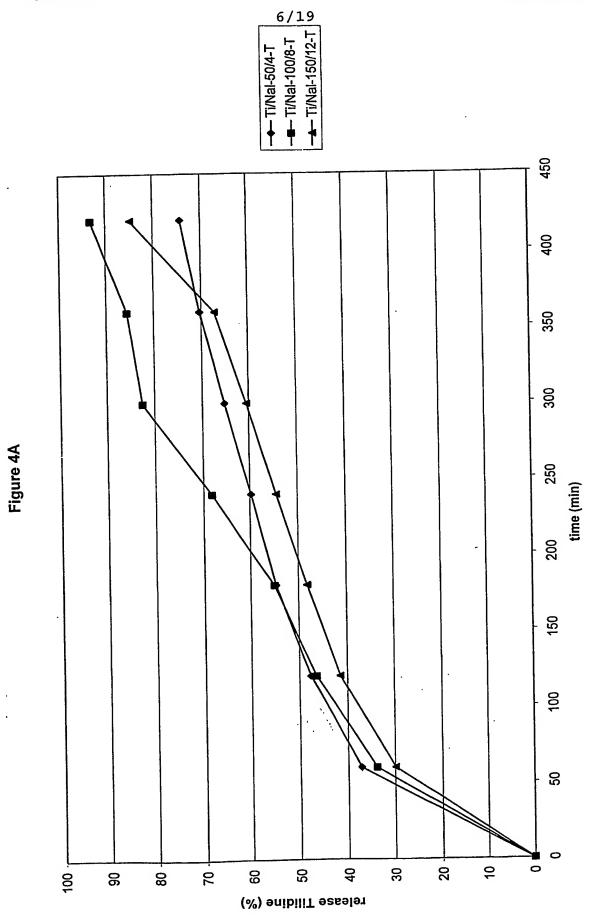
Figure 1B













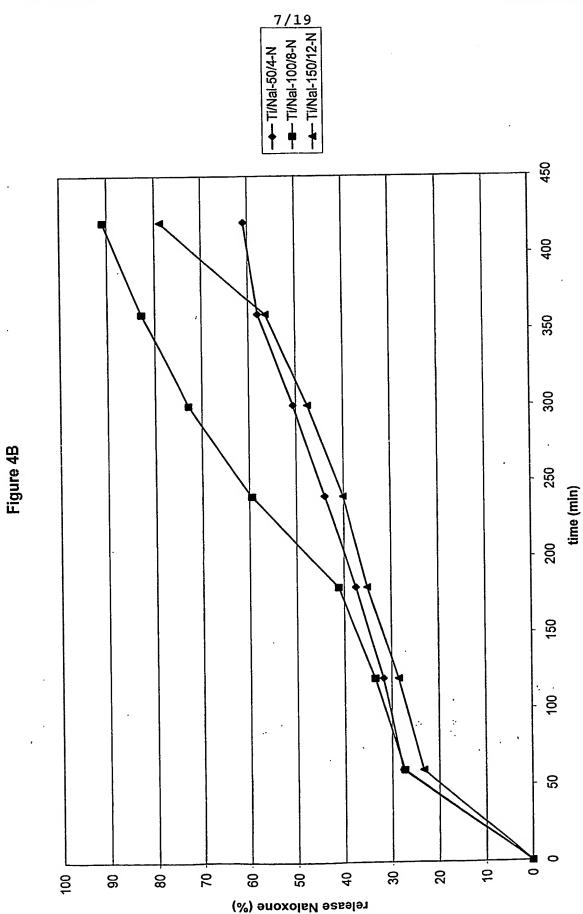


Figure 5A: Surface of a Ox/Nal-10 tablet at 25x magnification. The voltage was 10 kV. The bar length corresponds to 2 mm.



Figure 5B: Surface of a Ox/Nal-10 tablet at 200x magnification. The voltage was 10 kV. The bar length corresponds to 200  $\mu m$ .

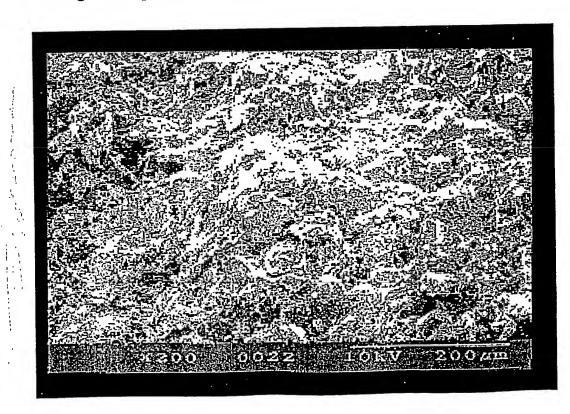


Figure 6A: Surface of a Oxy/Nal-Extr tablet at 40x magnification. The voltage was 10 kV. The bar length corresponds to 700  $\mu m$ 

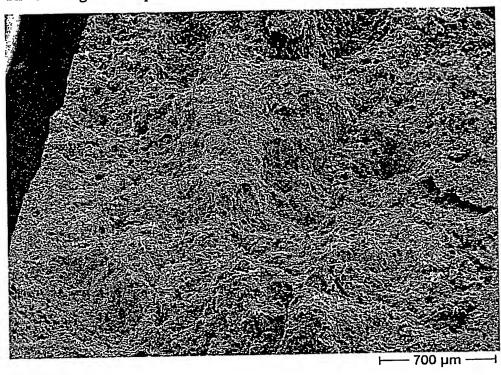
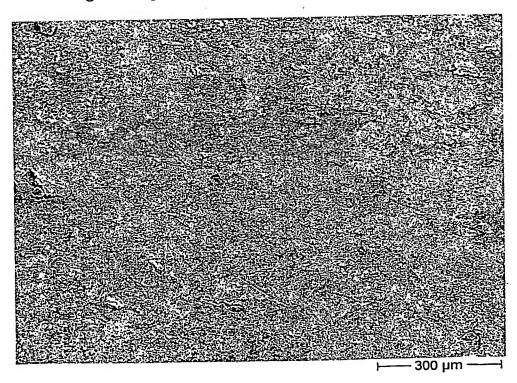


Figure 6B: Surface of a Oxy/Nal-Extr tablet at 200x magnification. The voltage was 10 kV. The bar length corresponds to 300  $\mu m.$ 

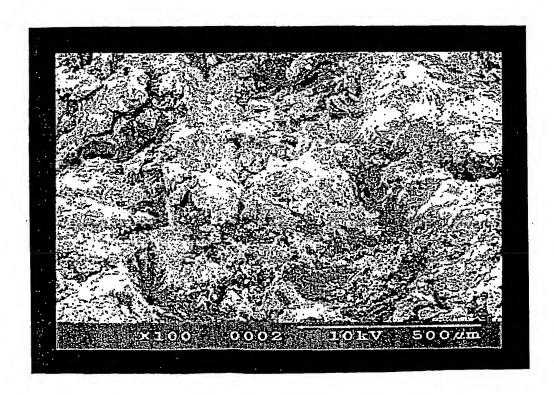


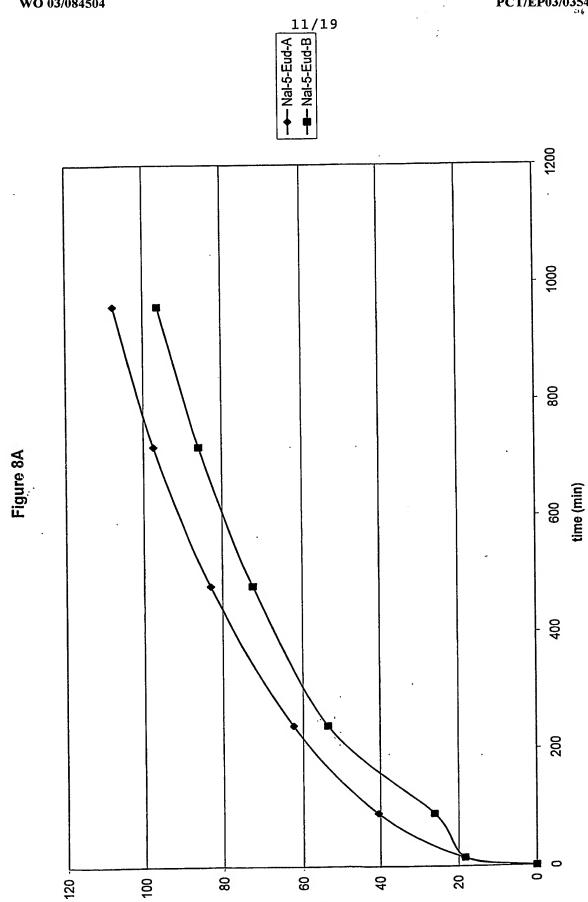
10/19

Figure 7A: Surafce of a Valoron® N tablet at 25x magnification. The voltage was 10 kV. The bar length corresponds to 2 mm.



Figure 7B: Surface of a Valoron® N tablet at 100x magnification with crystal(Tilidine, down left). The voltage was 10 kV. The bar length corresponds to 500  $\mu m$ .

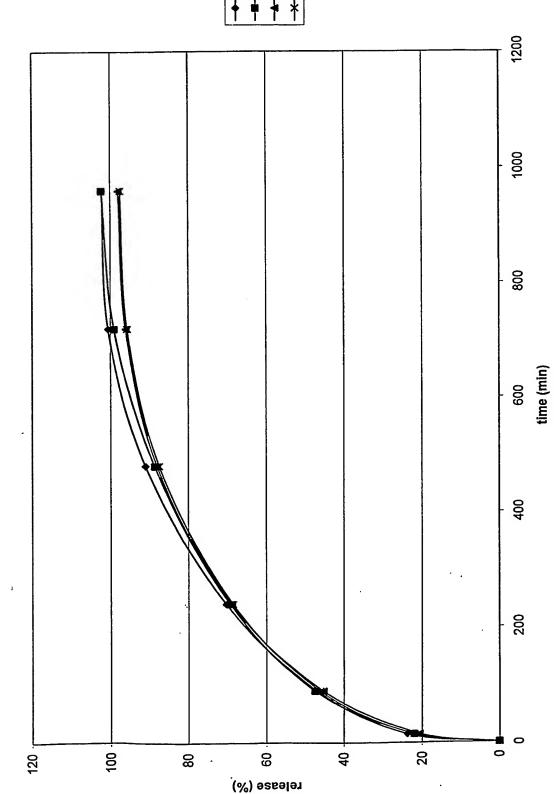


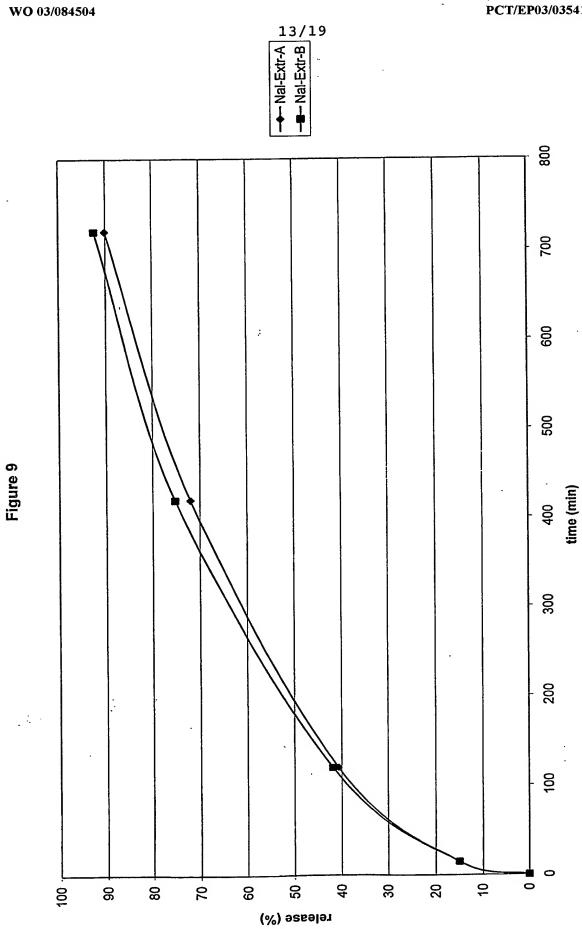


release (%)

Figure 8B







14/19

Figure 10A: Surface of a Nal-5-Eud tablet at 25x magnification- The voltage was 10 kV. The bar length corresponds to 2mm.

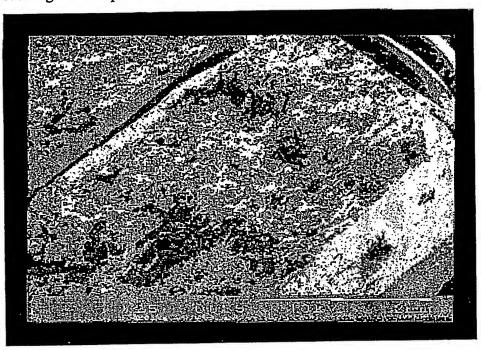


Figure 10B: Surface of a Nal-5-Eud tablet at 200x magnification. The voltage was 10 kV. The bar length corresponds to 200 $\mu m$ .

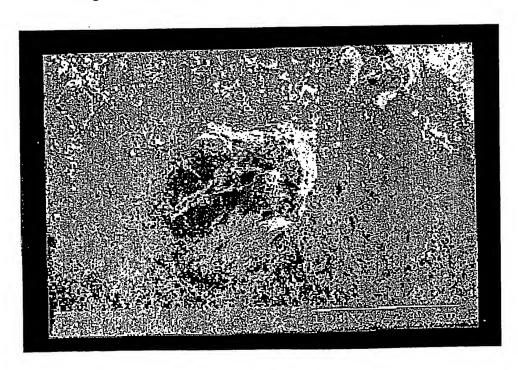


Figure 11A: Surface of a Nal-Extr tablet 25x magnification. The voltage was 10 kV. The bar length corresponds to 2mm.

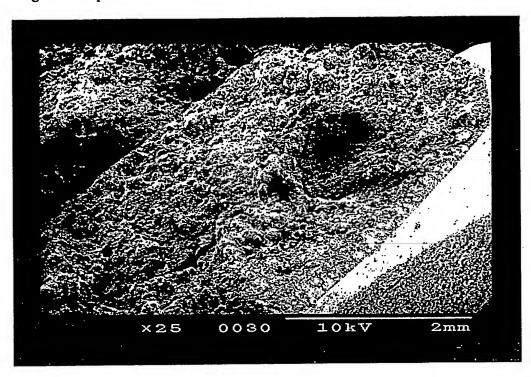


Figure 11B: Surface of a Nal-Extr tablet at 200x magnification. The voltage was 10 kV: The bar length corresponds to 200  $\mu m$ .

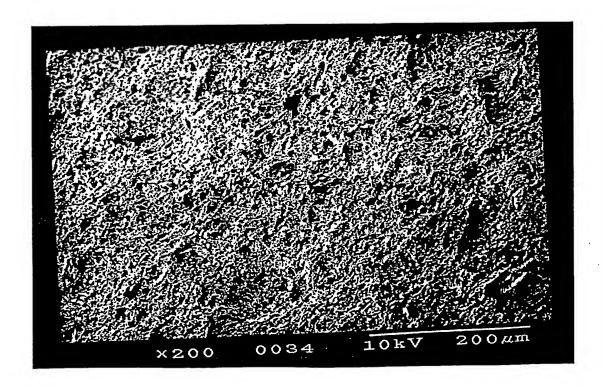


Figure 12A: Surface of Nal-10-Sure granulates at 30x magnification. The voltage was 10 kV. The bar length corresponds to 1mm.

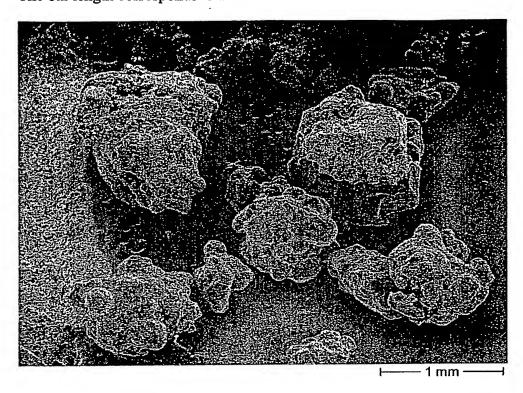


Figure 12B: Surface of Nal-10-Sure granulates at 200x magnification. The voltage was 10 kV. The bar length corresponds to 100  $\mu m$ .



Figure 13A: Surface of Nal-Extr granulates at 30x magnification. The voltage was 10 kV. The bar length corresponds to 1 mm.

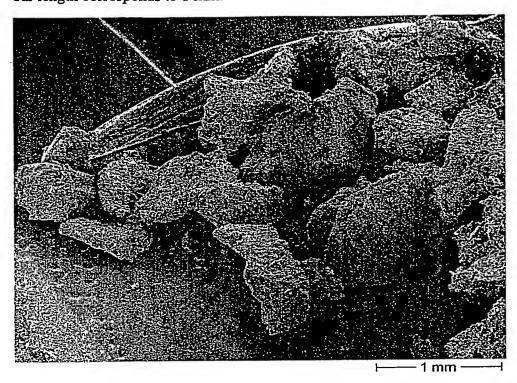
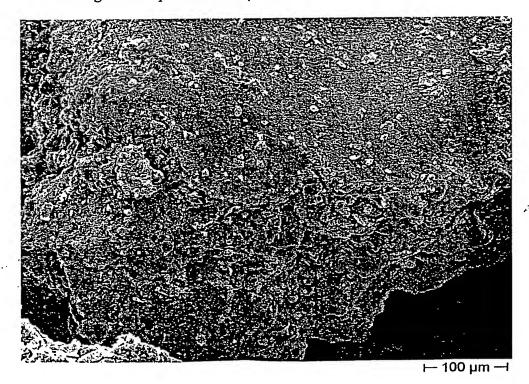
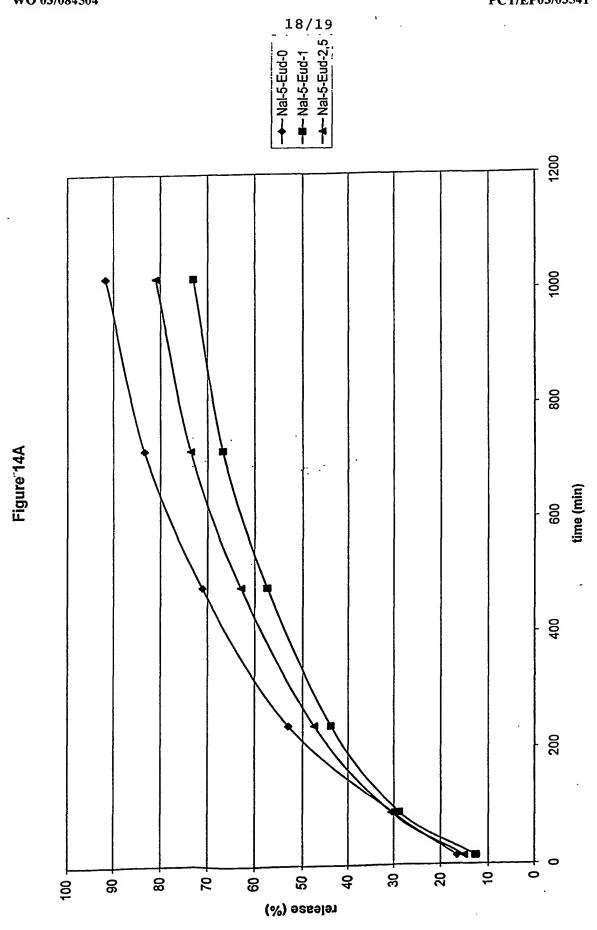
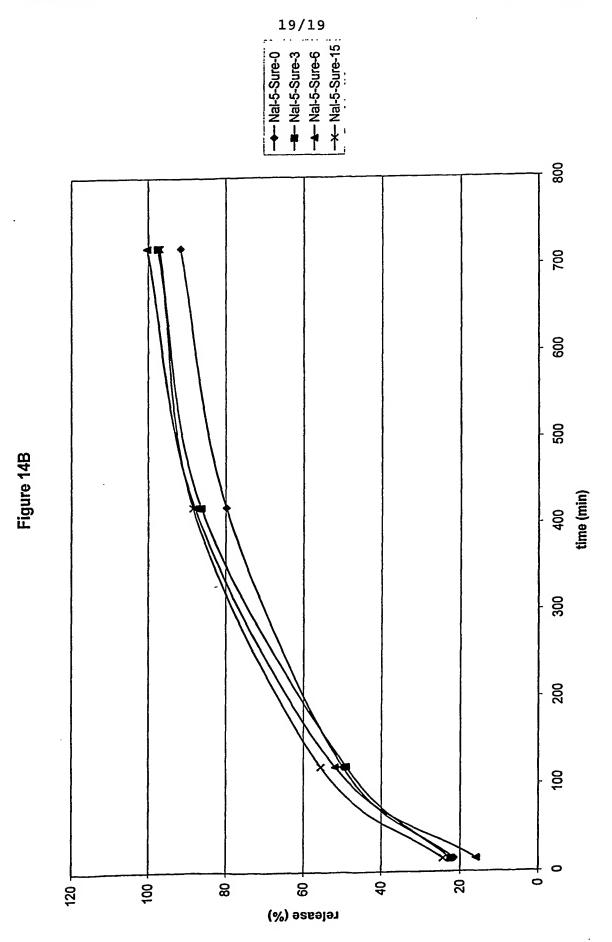


Figure 13B: Surface of Nal-Extr granulates at 200x magnification. The voltage was 10 kV. The bar length corresponds to 100  $\mu m$ 







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